

PALISADE PARK COLLECTION

DESIGN BY RONAN & ERWAN BOUROULLEC

HAY

PALISSADE PARK COLLECTION

The result of an ongoing collaboration between HAY and the Bouroullec brothers, the Palissade Park Bench and Park Dining Bench are the latest additions to the iconic Palissade outdoor furniture series. The benches were created from the desire to offer a flexible, modular seating solution for larger outdoor spaces, whilst retaining the same symmetrical idiom and visual simplicity as the rest of the series. Combining multiple benches together gives users the opportunity to extend the available seating space and form unique configurations to suit specific functional and aesthetic requirements. Designed in colour and form to integrate effortlessly into a natural landscape or urban setting, the collection suits a wide variety of larger outdoor environments such as gardens, parks and public spaces.



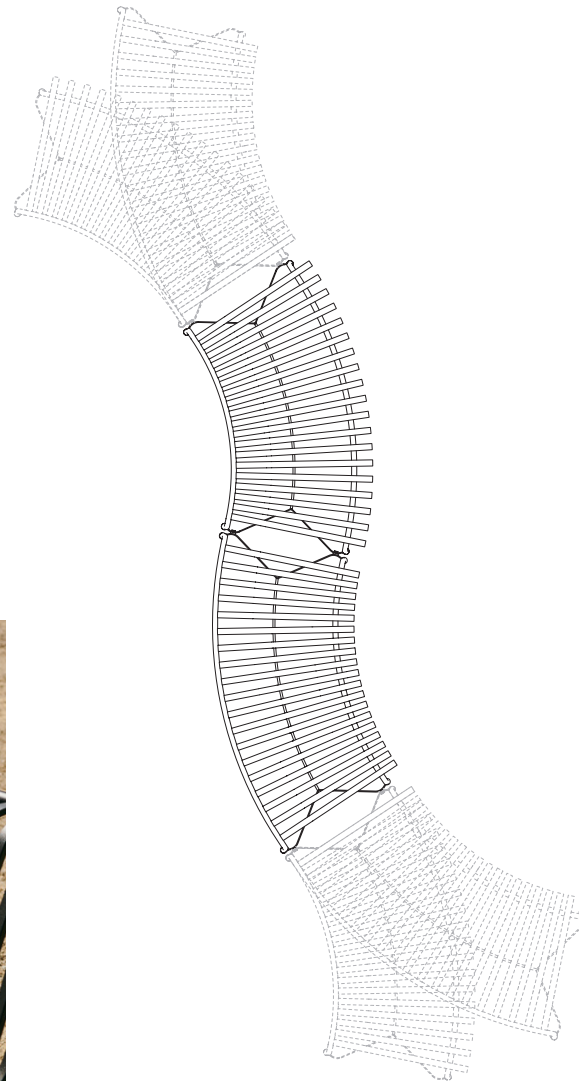


RONAN & ERWAN BOUROULLEC

Ronan & Erwan Bouroullec the Paris based design brothers from Brittany have been working together since 1998. Ronan is a graduate of the École supérieure des Arts décoratifs in Paris and Erwan attended the École nationale supérieure des Arts in Cergy before starting their own studio. Together Ronan & Erwan Bouroullec have transformed the design industry and offered new perspectives of materiality and purpose. For Hay, they have designed the Palissade Collection, Copenhagen Collection, Can Sofa and Élémentaire Chair.

CONFIGURATIONS

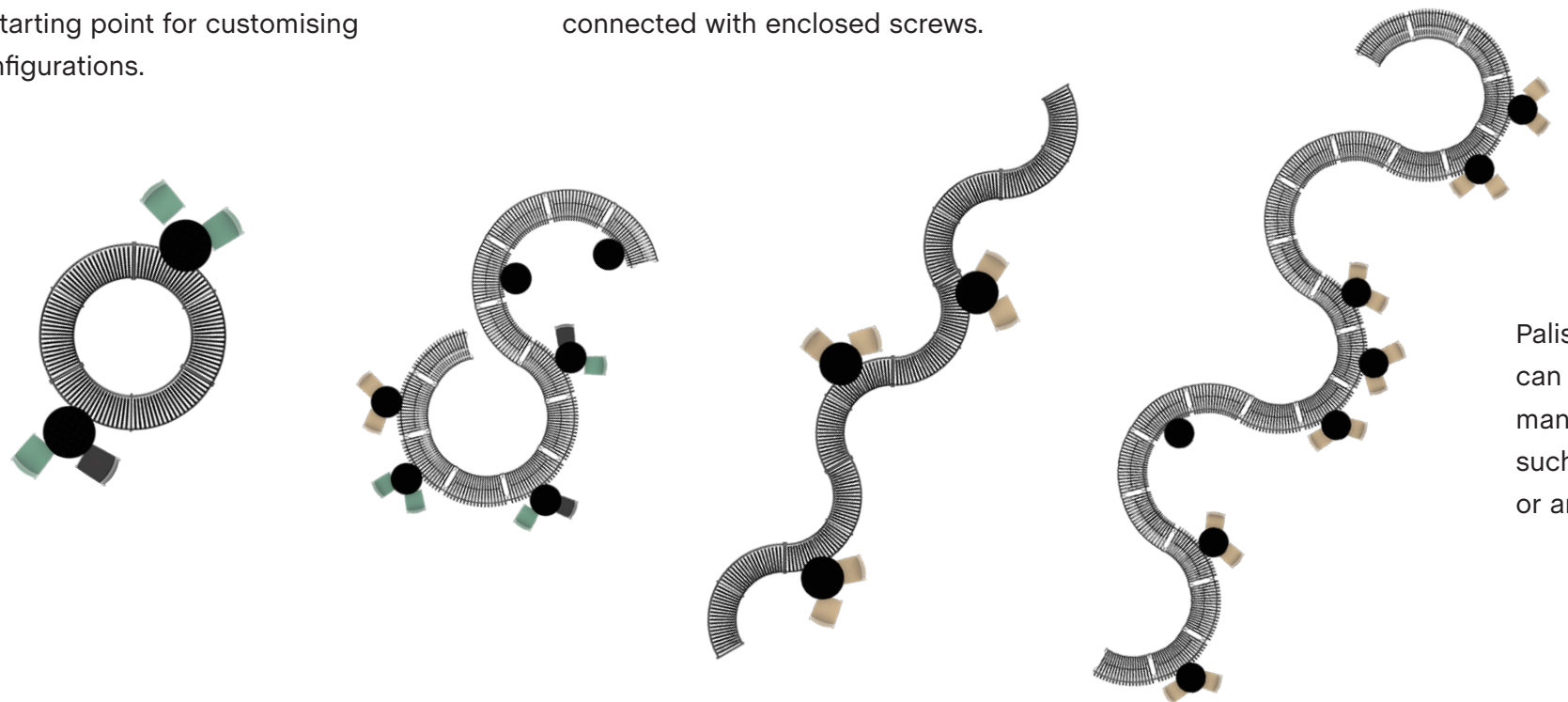
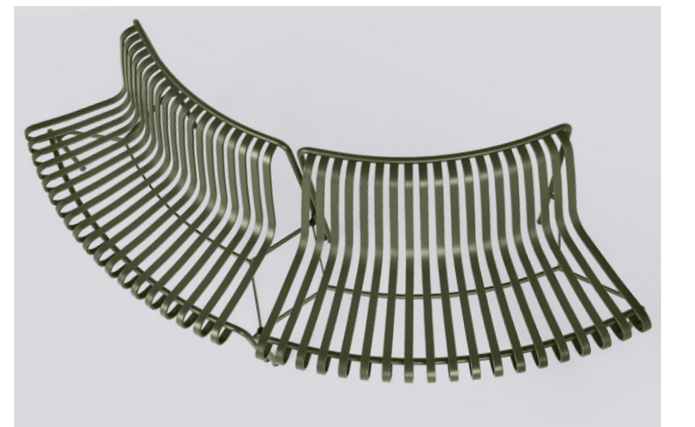
Combining multiple benches together gives users the opportunity to extend the available seating space and form unique configurations to suit specific functional and aesthetic requirements.



A minimum of two Park Dining Benches provides a starting point for customising different configurations.



The Park Dining Benches are connected with enclosed screws.



Palissade Park benches can be customised in many different lay-outs such as circles, waves or arcs.







Caption text...

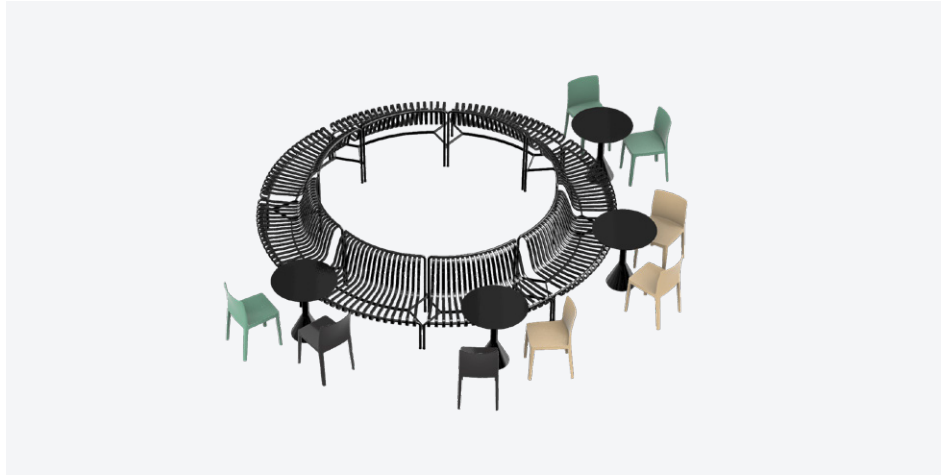
- PALISSADE PARK COLLECTION -







- PALISSADE PARK COLLECTION -
LAY-OUT INSPIRATION



Park Dining Bench | 8 x OUT | Inner Ø260 cm | Outer Ø420 cm



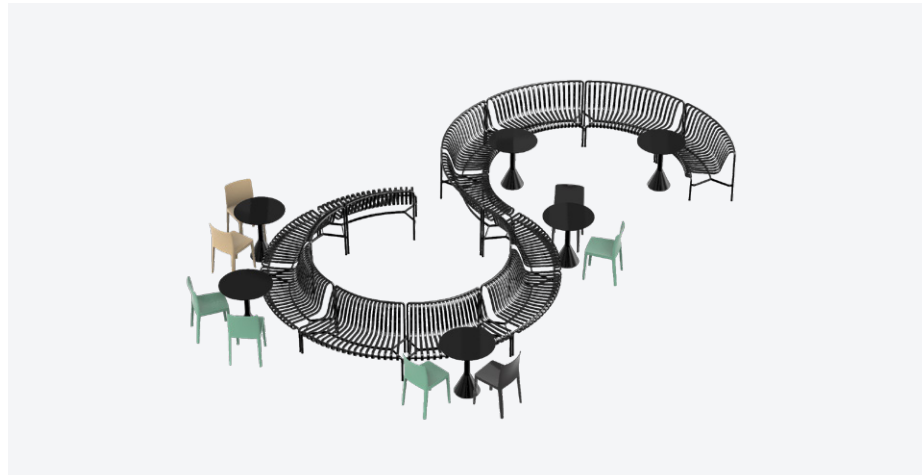
Park Dining Bench | 7 x IN | Inner Ø270 cm | Outer Ø420 cm



Park Dining Bench | 5 x IN | 6 x OUT | W750 x D420 cm



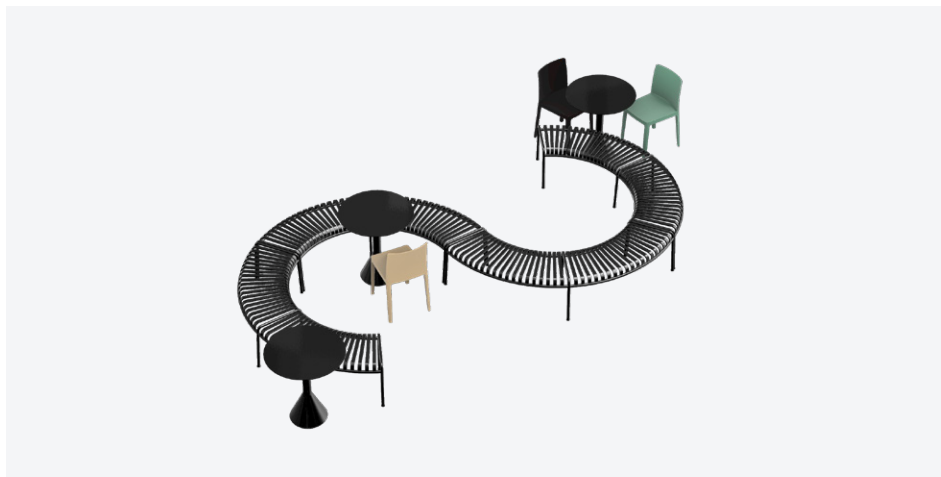
Park Dining Bench | 13 x IN | 8 x OUT | W1800 x D420 cm



Park Dining Bench | 5 x IN | 7 x OUT | W750 x D420 cm



Park Bench | 3 pcs. | Inner Ø150 cm | Outer Ø260 cm



Park Bench | 4 pcs. | W460 x D260 cm



Park Bench | 12 pcs. | W1200 x D380 cm



Park Bench | 6 pcs. | W1100 x D150 cm

Please use below link to download packshots,
lifestyle photos and other sales material of
Palissade Park collection

IMAGE BANK

Please use below link for order
placement and further information

HAYB2B.COM



PALISSADE PARK BENCH

PRODUCT FACT SHEET



HAY

PALISSADE PARK BENCH

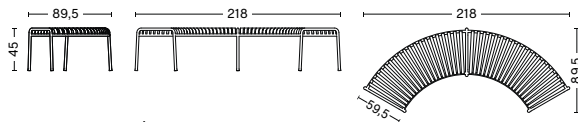
DESIGN BY RONAN & ERWAN BOUROULLEC, 2022

Designed by French duo Ronan and Erwan Bouroullec, the Palissade Park Bench is a freestanding bench designed for outdoor use. The curved bench comprises two seats linked together, which rest upon six legs and can be combined in multiples to create circular or wave-formed configurations. The elegant design is united by the same symmetrical geometry and graphic idiom as the rest of the Palissade series, engineered to reproduce the same visual simplicity that allows it to integrate effortlessly into a natural landscape or urban setting. Specifically designed for outdoor use, the powder-coated steel has a protective outdoor primer for optimal durability and resilience, which makes it last for a longer period of time. Available in selected colours, the Park Bench is ideal for using in gardens, parks and public spaces.

HIGHLIGHTS

- Part of an outdoor collection of tables, benches, chairs, stools, lounge chairs, chaise longue and sofas in varying sizes and colours.
- Palissade Park Bench is a freestanding knock-down bench.
- Multiple combinations to create circular or wave-formed configurations.
- The Palissade collection features a weatherproof outdoor powder coating.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

DIMENSIONS



WIDTH 218 CM | 85.75"
DEPTH 89,5 CM | 35.25"
HEIGHT 45 CM | 17.75"
SEAT HEIGHT 45 CM | 17.75"

MATERIALS

PARK BENCH

Powder coated steel with a two-component coating; a primer and an outdoor powder coating which provides a barrier to corrosive elements, making it suitable for outdoor use.

GLIDER

Plastic glider.

OPTIONS

Palissade Park Bench Cushion.

Palissade Fixation Bracket for seating.

CONSTRUCTION

Knock-down welded steel construction featuring tubular design with six legs. Plastic glider pre-mounted on each leg.

COUNTRY OF ORIGIN

China

COLOUR & FINISH

Please note that the colour codes are indicative.



SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

[LINK TO ENVIROMENTAL PROFILE](#)

TESTS

EN 16139:2013

Furniture - Strength, durability and safety - Requirements for non-domestic seating.

L2: Extreme use - Loading according to Test severity L2.

EN 581-1:2017

Outdoor furniture – Seating and tables for camping, domestic and contract use – Part 1: General safety requirements

EN 581-2:2015/AC:2016

Outdoor furniture – seating and tables for camping, domestic and contract use – Part 2: Mechanical safety requirements and test methods for seating

CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

DOWNLOADS

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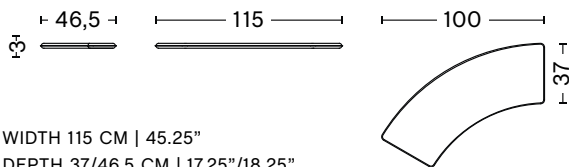
[LINK TO DIGITAL LIBRARY](#)



PALISSADE PARK BENCH CUSHION

Adding extra comfort and functionality to the Palissade collection, the Palissade Cushion is specially formed to fit the Palissade Park Bench and Dining Bench perfectly. The thin, slightly padded cushion features an anti-slip bottom to keep it securely in place. Crafted in Teflon-coated fabric for a water-resistant finish, the cushions are available in three colours and can be used all year round.

DIMENSIONS



WIDTH 115 CM | 45.25"
DEPTH 37/46.5 CM | 17.25"/18.25"
HEIGHT 3 CM | 1.25"

MATERIALS

OUTDOOR FABRIC
Solution dyed Olefin,
Teflon® Water Repellent.

FOAM
30 mm Polyurethane foam.

BACKING
Black anti-slip recycled PET with biobased
natural rubber coating.

FABRIC COLOUR

Please note that the colour codes are indicative.

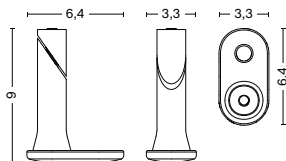




PALISSADE FIXATION BRACKET | SEATING

The Palissade Fixation Bracket is designed to secure the Palissade Chairs, Lounge Chairs and Benches to the ground, anchoring the furniture in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the Palissade product. They come in a set of four and are available in one colour - anthracite.

DIMENSIONS



WIDTH 6,4 CM | 2.50"

DEPTH 3,3 CM | 1.25"

HEIGHT 9 CM | 3.50"

MATERIALS

FIXATION BRACKET

Powder coated stainless steel with EPDM rubber washer.

COLOUR & FINISH

Please note that the colour codes are indicative.



ANTHRACITE
POWDER
COATED STEEL
RAL 9011

PALISSADE PARK DINING BENCH

PRODUCT FACT SHEET



PALISSADE PARK DINING BENCH

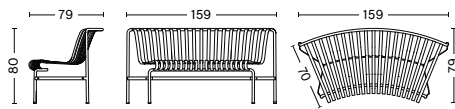
DESIGN BY RONAN & ERWAN BOUROULLEC, 2022

Designed by French duo Ronan and Erwan Bouroullec, the Palissade Park Dining Bench is a modular bench designed for outdoor use. The curved frame comes in two variants, which are designed to curve in two different directions, enabling the benches to be inward facing, outward facing, or a combination of the two. When connecting a minimum of two benches, customised seating arrangements can be created in layouts such as circles, waves and arcs. The elegant design is united by the same symmetrical geometry and graphic idiom as the rest of the Palissade series, engineered to reproduce the same visual simplicity that allows it to integrate effortlessly into a natural landscape or urban setting. Specifically designed for outdoor use, the powder-coated steel has a protective outdoor primer for optimal durability and resilience, which makes it last for a longer period of time. Available in selected colours, the Park Dining Bench is ideal for creating unique seating configurations in gardens, parks and public spaces.

HIGHLIGHTS

- Part of an outdoor collection of tables, benches, chairs, stools, lounge chairs, chaise longue and sofas in varying sizes and colours.
- A modular bench that can be customised in different layouts such as circles, waves or arcs.
- A configuration of minimum two benches are required.
- The Palissade collection features a weatherproof outdoor powder coating.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

DIMENSIONS



PALISSADE PARK DINING BENCH | IN | ADD-ON | NOT FREESTANDING

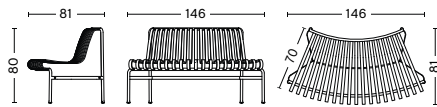
WIDTH 159 CM | 62.50"

DEPTH 79 CM | 31"

HEIGHT 80 CM | 31.50"

SEAT HEIGHT 45 CM | 17.75"

SEAT DEPTH 44 CM | 17.25"



PALISSADE PARK DINING BENCH | OUT | ADD-ON | NOT FREESTANDING

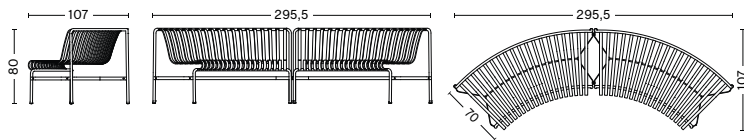
WIDTH 146 CM | 57.50"

DEPTH 81 CM | 32"

HEIGHT 80 CM | 31.50"

SEAT HEIGHT 45 CM | 17.75"

SEAT DEPTH 44 CM | 17.25"



PALISSADE PARK DINING BENCH | IN/IN | STARTER SET | SET OF 2

WIDTH 295.5 CM | 116.25"

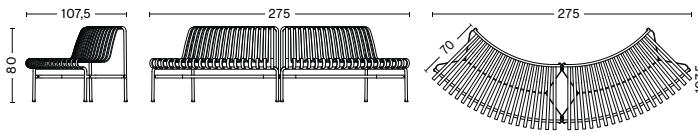
DEPTH 107 CM | 42"

HEIGHT 80 CM | 31.50"

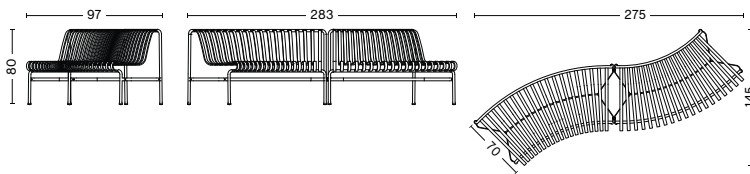
SEAT HEIGHT 45 CM | 17.75"

SEAT DEPTH 44 CM | 17.25"

- PALISSADE PARK DINING BENCH -

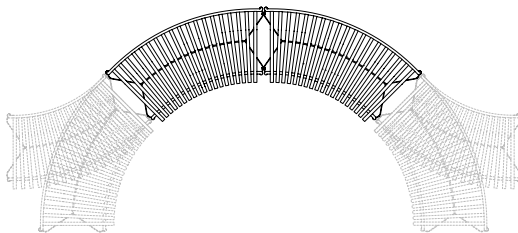


PALISSADE PARK DINING BENCH | OUT/OUT | STARTER SET | SET OF 2
 WIDTH 275 CM | 108.25"
 DEPTH 107,5 CM | 42.25"
 HEIGHT 80 CM | 31.50"
 SEAT HEIGHT 45 CM | 17.75"
 SEAT DEPTH 44 CM | 17.25"

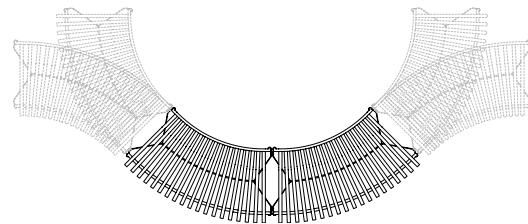


PALISSADE PARK DINING BENCH | IN/OUT | STARTER SET | SET OF 2
 WIDTH 283 CM | 111.50"
 DEPTH 145 CM | 57"
 HEIGHT 80 CM | 31.50"
 SEAT HEIGHT 45 CM | 17.75"
 SEAT DEPTH 44 CM | 17.25"

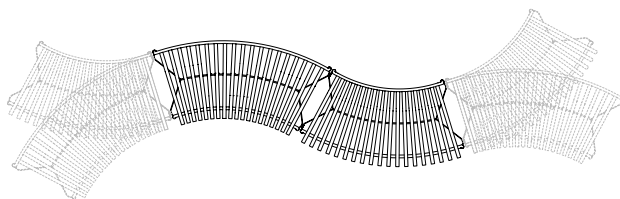
STARTER SET & ADD-ON



PALISSADE PARK DINING BENCH | IN/IN | STARTER SET & ADD-ON



PALISSADE PARK DINING BENCH | OUT/OUT | STARTER SET & ADD-ON



PALISSADE PARK DINING BENCH | IN/OUT | STARTER SET & ADD-ON

MATERIALS

PARK DINING BENCH

Powder coated steel with a two-component coating; a primer and an outdoor powder coating which provides a barrier to corrosive elements, making it suitable for outdoor use.

GLIDER

Plastic glider.

OPTIONS

Palissade Park Dining Bench Cushion.

Palissade Fixation Bracket for seating.

CONSTRUCTION

Welded steel construction featuring tubular design, with flat steel bar reinforcement cross underneath the seat.

Plastic glider pre-mounted on each leg.

COUNTRY OF ORIGIN

China

COLOUR & FINISH

Please note that the colour codes are indicative.



ANTHRACITE
POWDER
COATED STEEL
RAL 9011



SKY GREY
POWDER
COATED STEEL
RAL 7038



OLIVE
POWDER
COATED STEEL
RAL 6003



IRON RED
POWDER
COATED STEEL
RAL 8015

SUSTAINABILITY

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Furniture - Strength, durability and safety
- Requirements for non-domestic seating.
L2: Extreme use - Loading according to
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EN 581-1:2017*

Outdoor furniture – Seating and tables
for camping, domestic and contract use –
Part 1: General safety requirements

EN 581-2:2015*

Outdoor furniture – seating and tables for
camping, domestic and contract use – Part
2: Mechanical safety requirements and test
methods for seating

*The tests are performed on two connected Park Dining Benches.

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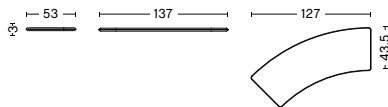
[LINK TO DIGITAL LIBRARY](#)



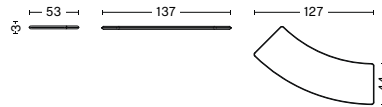
PALISSADE PARK DINING BENCH CUSHION

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DIMENSIONS



PALISSADE PARK DINING BENCH CUSHION | IN
WIDTH 137 CM | 54"
DEPTH 43.5 CM | 17"
HEIGHT 3 CM | 1.25"



PALISSADE PARK DINING BENCH CUSHION | OUT
WIDTH 137 CM | 54"
DEPTH 44 CM | 17.25"
HEIGHT 3 CM | 1.25"

MATERIALS

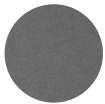
OUTDOOR FABRIC
Solution dyed Olefin,
Teflon® Water Repellent.

FOAM
30 mm Polyurethane foam.

BACKING
Black anti-slip recycled PET with biobased
natural rubber coating.

FABRIC COLOUR

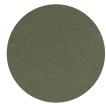
Please note that the colour codes are indicative.



ANTHRACITE
TEXSILK
UNICOLORS II
2657



SKY GREY
TEXSILK
UNICOLORS II
2649



OLIVE
TEXSILK
UNICOLORS II
2497



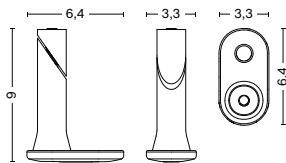
IRON RED
TEXSILK
UNICOLORS II
2230



PALISSADE FIXATION BRACKET | SEATING

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DIMENSIONS



WIDTH 6,4 CM | 2.50"

DEPTH 3,3 CM | 1.25"

HEIGHT 9 CM | 3.50"

MATERIALS

FIXATION BRACKET

Powder coated stainless steel with EPDM rubber washer.

COLOUR & FINISH

Please note that the colour codes are indicative.



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COATED STEEL
RAL 9011